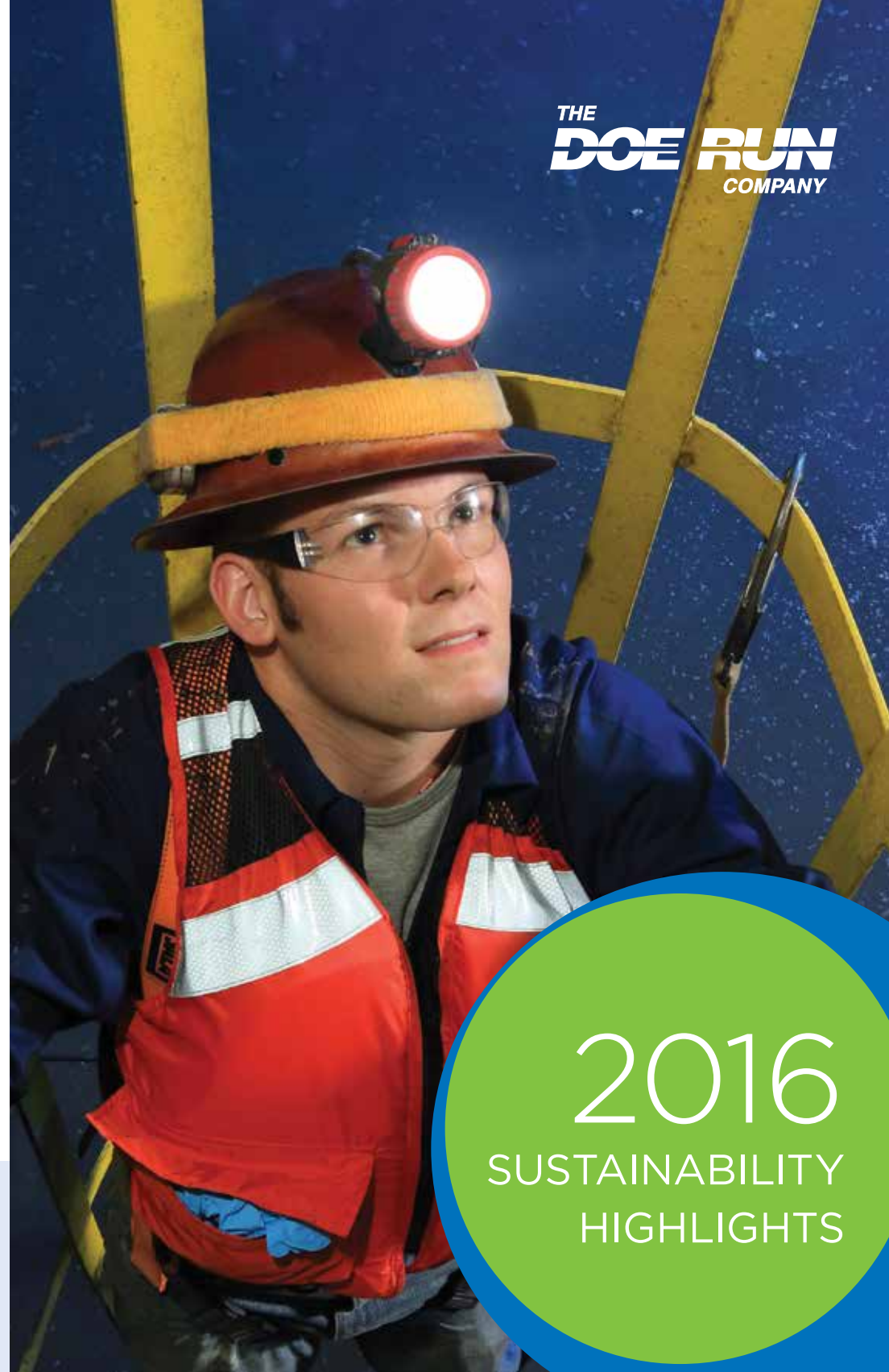


“Doe Run was the most comprehensive internship I did in terms of experience. They wanted me to fully understand the mining process and everything that goes into it.”

KATHLEEN TEW
MINE PLANNER AT DOE RUN
AND FORMER INTERN



Read how
Doe Run prepares the
next generation of the
mining workforce at
sustainability.doerun.com.



2016
SUSTAINABILITY
HIGHLIGHTS

DID YOU KNOW

Mining & Manufacturing Jobs

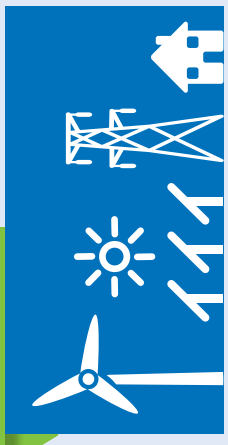
- STEM occupations are expected to grow to more than **9 million jobs**¹ by 2022.
- By 2019, **the mining industry needs 128,000 workers to replace retirees and fill new positions**, according to the Energy Information Administration².
- Approximately **2 million manufacturing jobs** will go unfilled over the next decade due to skill gaps³.

1. Bureau of Labor Statistics: www.bls.gov
2. Society for Mining, Metallurgy & Exploration: www.smenet.org
3. National Association of Manufacturers: Top 20 Facts about Manufacturing



1801 Park 270 Drive
Suite 300
St. Louis, MO 63146

DID YOU KNOW

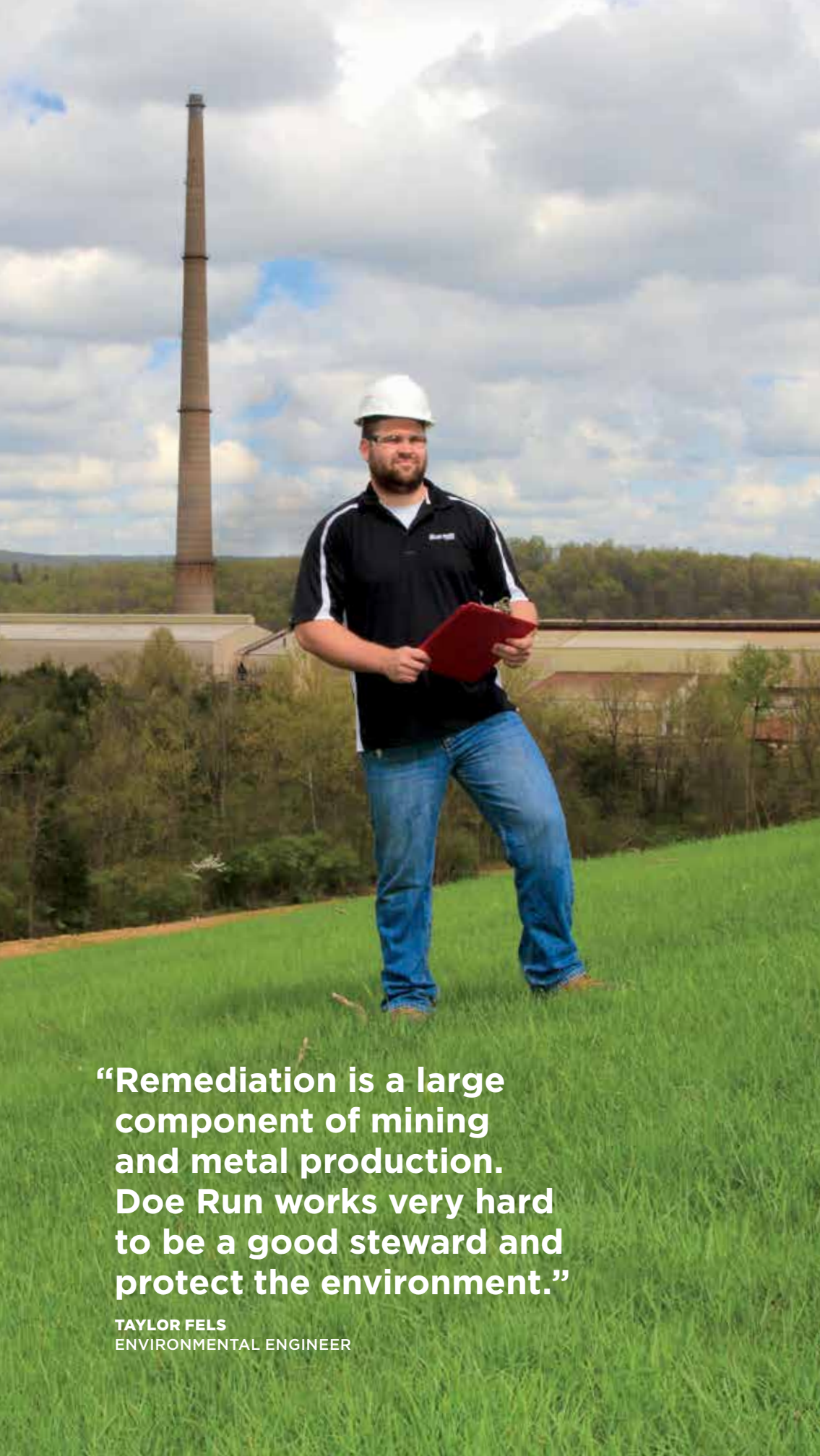


Missouri minerals are
driving energy efficiency
innovations

The lead, zinc and copper Doe Run mines are helping to store renewable energy from wind turbines and solar panels, then helps transfer that energy through the electric grid into our homes and businesses.

See Doe Run's full 2016 Sustainability Report at sustainability.doerun.com.





“Remediation is a large component of mining and metal production. Doe Run works very hard to be a good steward and protect the environment.”

TAYLOR FELS
ENVIRONMENTAL ENGINEER

2016 BY THE NUMBERS

SOCIAL



1,184 employees

ENVIRONMENT



\$71 million
TOTAL ENVIRONMENTAL SPENDING

ECONOMIC



+\$140 million
SPENT WITH 632 MISSOURI VENDORS

DID YOU KNOW

LEAD BATTERIES: THE COUNTRY'S MOST RECYCLED PRODUCT

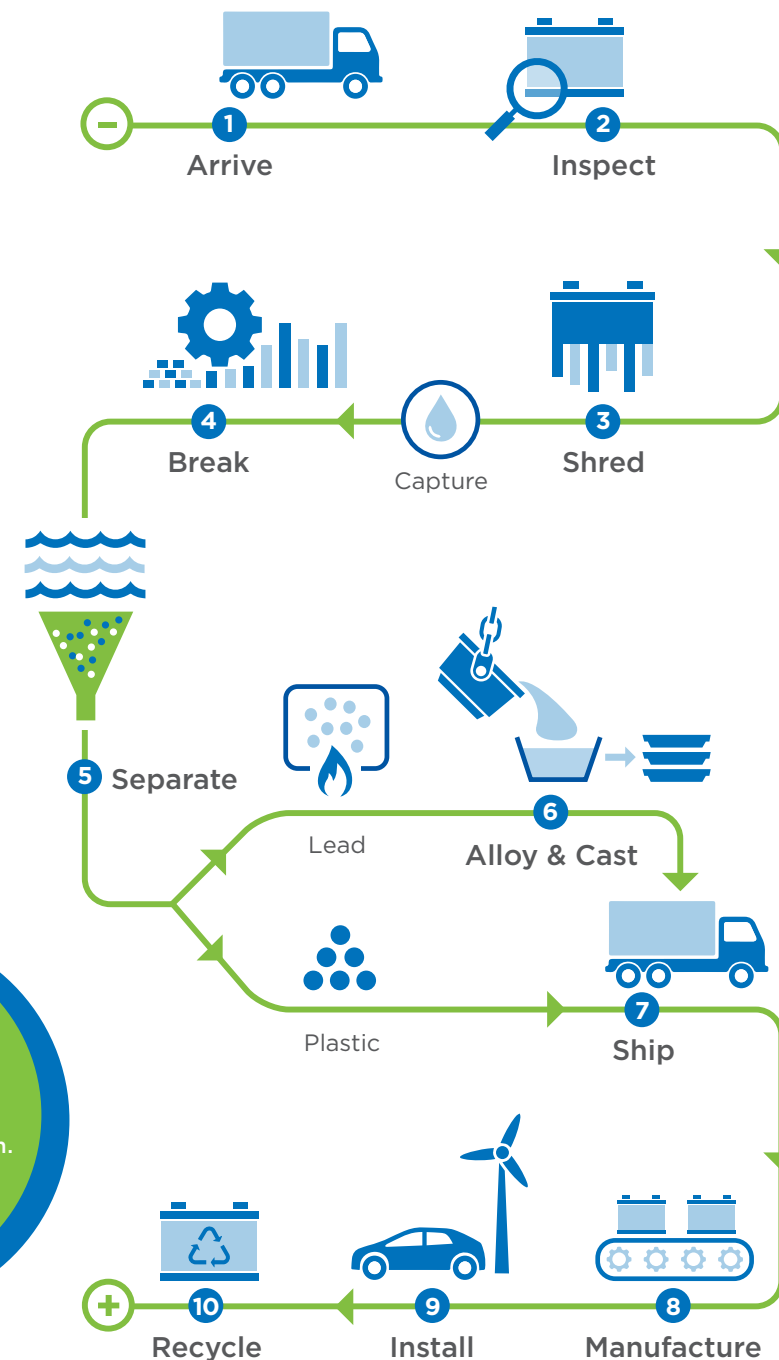
99%

of lead batteries are recycled in the U.S.⁴, while only 3 percent of lithium⁵ batteries are recycled.

Since 1994, Doe Run's Resource Recycling facility has recycled approximately 324 million batteries, enough to circle the globe.



Learn more about the lead battery recycling process at sustainability.doerun.com.



Read how
Doe Run prepares the next generation of the mining workforce at sustainability.doerun.com.



“As a good neighbor, we are doing everything we can to maintain Herculaneum as a place where people want to live and raise their families.”

DENNIS MITCHELL
GENERAL MAINTENANCE SUPERVISOR OVERSEEING REMEDIATION AT HERCULANEUM

4. EPA: Advancing Sustainable Materials Management
5. Advanced Lead-Acid Battery Consortium: www.alabc.org